

	PIPE MILL CAPABILITIES						
	LONGITUDINAL SEAM SAW (LSAW ) PIPE				SPIRAL SEAM SAW (HSAW) PIPE		
	Kosi Kalan	Port Mundra	Port Mundra	Port Mundra	Port Mundra	Port Mundra	BELLARY
	Mathura, Uttar Pradesh	Nanakapaya, Gujarat	Samaghogha, Gujarat	Nanakapaya, Gujarat	Samaghogha, Gujarat	Samaghogha, Gujarat	BELLARY, KARNATAKA
PROCESS	U-O-E	J-C-O-I	J-C-O-II	J-C-O III	SPIRAL-1	SPIRAL-2	SPIRAL-3
DIAMETER	U-O-E	18" ~ 48"	16" ~ 42"	18" ~ 56"	18" ~ 84"	24" ~ 100"	18" ~ 84"
THICKNESS	U-O-E	Upto 1.0"	Upto 1"	Upto 2.0"	Upto 0.787"	Upto 1.0"	Upto 0.787"
CAPACITY (Metric Tons Per Annum)	U-O-E	300,000	250,000	300,000	150,000	240,000	150,000*
LENGTH	U-O-E	12 Meters Nominal	12 Meters Nominal	12 Meters Nominal	12 Meters Nominal	18 Meters Nominal	12 Meters Nominal
GRADES	U-O-E	X-80 including NACE & other equivalent grades	X-80 including NACE & other equivalent grades	X-80 including NACE & other equivalent grades	X-80 including NACE & other equivalent grades	X-80 including NACE & other equivalent grades	X-80 including NACE & other equivalent grades

\* 100,000 MT installation in process and will be commissioned by first quarter 2010